
Two-Factor Full Factorial Design with Replications

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Goals for Today

Understand

- **Two-factor Full Factorial Design with Replications**
 - motivation & model
 - model properties
 - estimating model parameters
 - estimating experimental errors
 - allocating variation to factors and interactions
 - analyzing significance of factors and interactions
 - confidence intervals for effects
 - confidence intervals for interactions

Two-factor Design with Replications

- **Motivation**
 - two-factor full factorial design without replications
 - helps estimate the effect of each of two factors varied
 - assumes negligible interaction between factors
 - effects of interactions are ignored as errors
 - two-factor full factorial design with replications
 - enables separation of experimental errors from interactions
- **Example: compare several processors using several workloads**
 - factor A: processor type factor B: workload type
 - no limits on number of levels each factor can take
 - full factorial design → study all workloads x processors
- **Model:** $y_{ijk} = \mu + \alpha_j + \beta_i + \gamma_{ij} + e_{ijk}$
 - y_{ijk} - response with factor A at level j and factor B at level i
 - μ - mean response
 - α_j - effect of level j for factor A
 - β_i - effect of level i for factor B
 - γ_{ij} - effect of interaction of factor A at level j with B at level i
 - e_{ijk} - error term

Model Properties

- **Effects**

- sums are 0

$$\sum_j \alpha_j = 0, \sum_i \beta_i = 0$$

- **Interactions**

- row sums are 0

$$\sum_{j=1}^a \gamma_{1j} = \sum_{j=1}^a \gamma_{2j} = \dots = \sum_{j=1}^a \gamma_{bj} = 0$$

- column sums are 0

$$\sum_{i=1}^b \gamma_{i1} = \sum_{i=1}^b \gamma_{i2} = \dots = \sum_{i=1}^b \gamma_{ia} = 0$$

- **Errors**

- errors in each experiment sum to 0

$$\sum_{k=1}^r e_{ijk} = 0, \quad \forall i, j$$

Estimating Model Parameters I

- Organize measured data for two-factor full factorial design as
 - **b** x **a** matrix of cells: (i,j) = factor B at level i and factor A at level j
columns = levels of factor A rows = levels of factor B
 - each cell contains **r** replications
- Begin by computing averages
 - observations in each cell

$$\bar{y}_{ij.} = \mu + \alpha_j + \beta_i + \gamma_{ij} \quad (\sum \text{errors} = 0)$$

—each row

$$\bar{y}_{i..} = \mu + \beta_i \quad (\sum \text{column effects, errors, and interactions} = 0)$$

—each column

$$\bar{y}_{.j.} = \mu + \alpha_j \quad (\sum \text{row effects, errors, and interactions} = 0)$$

—overall

$$\bar{y}_{...} = \mu \quad (\sum \text{row \& column effects, errors, and interactions} = 0)$$

Estimating Model Parameters II

- Estimate effects from equations for averages

—mean

$$\mu = \bar{y}_{...}$$

—effect of factor A at level j

$$\bar{y}_{.j.} = \mu + \alpha_j \quad \rightarrow \quad \alpha_j = \bar{y}_{.j.} - \bar{y}_{...}$$

—effect of factor B at level i

$$\bar{y}_{i..} = \mu + \beta_i \quad \rightarrow \quad \beta_i = \bar{y}_{i..} - \bar{y}_{...}$$

—overall

$$\bar{y}_{ij.} = \mu + \alpha_j + \beta_i + \gamma_{ij} \quad \rightarrow \quad \gamma_{ij} = \bar{y}_{ij.} - \bar{y}_{.j.} - \bar{y}_{i..} + \bar{y}_{...}$$

- How to compute model parameter estimates?

—use table as for two-factor full factorial design without replications,
except use cell means to compute row and column effects

Example: Workload Code Size vs. Processor

- Code size for 5 different workloads on 4 different processors
- Codes written by 3 programmers with similar backgrounds

Workload	W	X	Y	Z
I	7006	12042	29061	9903
	6593	11794	27045	9206
	7302	13074	30057	10035
J	3207	5123	8960	4153
	2883	5632	8064	4257
	3523	4608	9677	4065
K	4707	9407	19740	7089
	4935	8933	19345	6982
	4465	9964	21122	6678
L	5107	5613	22340	5356
	5508	5947	23102	5734
	4743	5161	21446	4965
M	6807	12243	28560	9803
	6392	11995	26846	9306
	7208	12974	30559	10233

- What kind of model is needed: additive or multiplicative?

Example: Workload Code Size vs. Processor

Transformed data ($\log_{10}$)

Workload	W	X	Y	Z
I	3.8455	4.0807	4.4633	3.9958
	3.8191	4.0717	4.4321	3.9641
	3.8634	4.1164	4.4779	4.0015
J	3.5061	3.7095	3.9523	3.6184
	3.4598	3.7507	3.9066	3.6291
	3.5469	3.6635	3.9857	3.6091
K	3.6727	3.9735	4.2953	3.8506
	3.6933	3.9510	4.2866	3.8440
	3.6498	3.9984	4.3247	3.8246
L	3.7082	3.7492	4.3491	3.7288
	3.7410	3.7743	4.3636	3.7585
	3.6761	3.7127	4.3313	3.6959
M	3.8330	4.0879	4.4558	3.9914
	3.8056	4.0790	4.4289	3.9688
	3.8578	4.1131	4.4851	4.0100

Example: Workload Code Size vs. Processor

Computing effects with replications

Workload	W	X	Y	Z	row sum	row mean	row effect
I	3.8427	4.0896	4.4578	3.9871	16.3772	4.0943	0.1520
J	3.5043	3.7079	3.9482	3.6188	14.7792	3.6948	-0.2475
K	3.6720	3.9743	4.3022	3.8397	15.7882	3.9470	0.0047
L	3.7084	3.7454	4.3480	3.7277	15.5296	3.8824	-0.0599
M	3.8321	4.0933	4.4566	3.9900	16.3721	4.0930	0.1507
column sum	18.5594	19.6105	21.5128	19.1635	78.8462		
column mean	3.7119	3.9221	4.3026	3.8327		3.9423	
column effect	-0.2304	-0.0202	0.3603	-0.1096			

- Each entry in pale yellow is the average of cell observations
- Row and column effects computed as before from cell avgs
- Interpretation
 - code size avg workload on avg processor = $8756 (10^{3.9423})$
 - processor W requires .2304 less log code size (factor of 1.70)
 - processor Y requires .3603 more log code size (factor of 2.29)
 - difference between avg code size for W and Y is factor of 3.90

Example: Workload Code Size vs. Processor

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Compute interactions as $\gamma_{ij} = \bar{y}_{ij.} - (\mu + \alpha_j + \beta_i)$

Workload	W	X	Y	Z
I	-0.0212	0.0155	0.0032	0.0024
J	0.0399	0.0333	-0.1069	0.0337
K	-0.0447	0.0475	-0.0051	0.0023
L	0.0564	-0.1168	0.1054	-0.0450
M	-0.0305	0.0205	0.0033	0.0066

- Interaction constraints: row and column sums are 0
- Interpretation

$$10^{-0.0212} = 1.05$$

- interaction of I & W requires factor of $10^{-0.0212} < \text{code}$ than avg workload on W
- interaction of I & W requires factor of $10^{-0.0212} < \text{code}$ than I on avg processor

Estimating Experimental Errors

- **Predicted response of (i,j)th experiment**

$$\hat{y}_{ij} = \mu + \alpha_j + \beta_i + \gamma_{ij} = \bar{y}_{ij}.$$

- **Prediction error = observation - cell mean**

$$e_{ijk} = y_{ijk} - \hat{y}_{ij} = y_{ijk} - \bar{y}_{ij}.$$

Allocating Variation

- Total variation of y can be allocated to
 - the two factors
 - their interactions
 - errors

- Square both sides of model equation

$$\sum_{i,j,k} y_{ijk}^2 = abr\mu^2 + br \sum_j \alpha_j^2 + ar \sum_i \beta_i^2 + r \sum_{i,j} \gamma_{ij}^2 + \sum_{i,j,k} e_{ijk}^2 +$$

$$\text{SSY} = \text{SS0} + \text{SSA} + \text{SSB} + \text{SSAB} + \text{SSE}$$

cross product terms (all = 0)
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- Total variation

$$\text{SST} = \text{SSY} - \text{SS0} = \text{SSA} + \text{SSB} + \text{SSAB} + \text{SSE}$$

- Compute SSE (easiest from other sums of squares)

$$\text{SSE} = \text{SSY} - \text{SS0} - \text{SSA} - \text{SSB} - \text{SSAB}$$

- Percent variation for each factor, interaction and errors
 - factor A: $100(\text{SSA}/\text{SST})$ factor B: $100(\text{SSB}/\text{SST})$
 - interactions: $100(\text{SSAB}/\text{SST})$ error: $100(\text{SSE}/\text{SST})$

Allocating Variation for Code Size Study

Workload	W	X	Y	Z	row effect
I	3.8455	4.0807	4.4633	3.9958	0.1520
	3.8191	4.0717	4.4321	3.9641	
	3.8634	4.1164	4.4779	4.0015	
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I	-0.0212	0.0155	0.0032	0.0024
J	0.0399	0.0333	-0.1069	0.0337
K	-0.0447	0.0475	-0.0051	0.0023
L	0.0564	-0.1168	0.1054	-0.0450
M	-0.0305	0.0205	0.0033	0.0066

$$\begin{aligned}\% \text{ interaction} &= 100 \cdot \text{SSAB} / \text{SST} \\ &= 100 \cdot .1548 / 4.44 = 3.48\%\end{aligned}$$

$$SSY = \sum_{i,j,k} y_{ijk}^2 = (3.8455)^2 + (3.8191)^2 + \dots + (4.0100)^2 = 936.95$$

$$SS0 = abr\mu^2 = (5)(4)(3)(3.9423)^2 = 932.51 \quad SST = SSY - SS0 = 936.95 - 932.51 = 4.44$$

$$SSA = br \sum_j \alpha_j^2 = (5)(3)((-.2304)^2 + (-.0202)^2 + (.3603)^2 + (-.1096)^2) = 2.93$$

$$SSB = ar \sum_j \beta_j^2 = (4)(3)((.1520)^2 + (-.2475)^2 + (.0047)^2 + (-.0599)^2 + (.1507)^2) = 1.33$$

$$SSAB = r \sum_{i,j} \gamma_{ij}^2 = (3)((-.0212)^2 + (.0399)^2 + \dots + (.0066)^2) = .1548$$

$$\begin{aligned}\% \text{ workload} &= 100 \cdot \text{SSA} / \text{SST} \\ &= 100 \cdot 2.93 / 4.44 = 66.0\%\end{aligned}$$

$$\begin{aligned}\% \text{ procs} &= 100 \cdot \text{SSB} / \text{SST} \\ &= 100 \cdot 1.33 / 4.44 = 29.9\%\end{aligned}$$

Degrees of Freedom

- Degrees of freedom

$$SSY = SS0 + SSA + SSB + SSAB + SSE$$

$$abr = 1 + (a-1) + (b-1) + (a-1)(b-1) + ab(r-1)$$

sum of $(e_{ijk})^2$:
 $ab(r-1)$
 independent

single term μ^2 :
 repeated abr times

sum of abr obs.
 all independent

sum of $(\beta_i)^2$:
 $b-1$ independent
 $(\sum \beta_i = 0)$

sum of $(\alpha_j)^2$:
 $a-1$ independent
 $(\sum \alpha_j = 0)$

sum of $(\gamma_{ij})^2$,
 $(a-1)(b-1)$
 independent
 0 across row,
 down column

Analyzing Significance

- Divide each sum of squares by its DOF to get mean squares

— $MSA = SSA/(a-1)$

— $MSB = SSB/(b-1)$

— $MSAB = SSAB/((a-1)(b-1))$

— $MSE = SSE/(ab(r-1))$

$$s_e = \sqrt{MSE}$$

- Are effects of factors and interactions significant at α level?

—Test MSA/MSE against F-distribution $F_{[1-\alpha; a-1; ab(r-1)]}$

—Test MSB/MSE against F-distribution $F_{[1-\alpha; b-1; ab(r-1)]}$

—Test $MSAB/MSE$ against F-distribution $F_{[1-\alpha; (a-1)(b-1); ab(r-1)]}$

	Sum of Squares	% var	DOF	Mean Square	F computed	F table
processors	2.929504	65.96	3	0.9765	1340.0121	2.23
workloads	1.328183	29.9	4	0.332	455.65256	2.09
interactions	0.154789	3.48	12	0.0129	17.700875	1.71
errors	0.029149	0.66	40	0.0007		

**for
 $\alpha=.1$**

Variance for μ

- Expression for μ in terms of random variables y_{ij} 's

$$\mu = \frac{1}{abr} \sum_{i=1}^b \sum_{j=1}^a \sum_{k=1}^r y_{ijk}$$

$$\text{Var}(\mu) = \text{Var}\left(\frac{1}{abr} \sum_{i=1}^b \sum_{j=1}^a \sum_{k=1}^r y_{ijk}\right)$$

Assuming
errors normally distributed
zero mean, variance $(\sigma_e)^2$
What is the variance for μ ?

$$\begin{aligned}\sigma_{\mu}^2 &= \left(abr \left(\frac{1}{abr}\right)^2\right) \sigma_e^2 \\ &= \frac{1}{abr} \sigma_e^2\end{aligned}$$

Variance for α_j

- Expression for α_j in terms of random variables y_{ij} 's

$$\alpha_j = \bar{y}_{.j.} - \bar{y}_{...} = \frac{1}{br} \sum_{i=1}^b \sum_{k=1}^r y_{ijk} - \frac{1}{abr} \sum_{i=1}^b \sum_{l=1}^a \sum_{k=1}^r y_{ilk}$$

- What is the coefficient a_{ilk} for each y_{ilk} for α_j ?

$$a_{ilk} = \begin{cases} \frac{1}{br} - \frac{1}{abr} & l = j \\ -\frac{1}{abr} & \text{otherwise} \end{cases}$$

Assuming

**errors normally distributed
zero mean, variance $(\sigma_e)^2$**

What is the variance for α_j ?

$$\begin{aligned} \sigma_{\alpha_j}^2 &= \left(br \left(\frac{1}{br} - \frac{1}{abr} \right) \right)^2 + (abr - br) \left(\frac{1}{abr} \right)^2 \sigma_e^2 \\ &= \frac{(a-1)}{abr} \sigma_e^2 \end{aligned}$$

Parameter Estimation for Two Factors w/ Repl

Parameter	Estimate	Variance
μ	$\bar{y}_{...}$	s_e^2 / abr
α_j	$\bar{y}_{.j.} - \bar{y}_{...}$	$s_e^2(a-1) / abr$
β_i	$\bar{y}_{i..} - \bar{y}_{...}$	$s_e^2(b-1) / abr$
γ_{ij}	$\bar{y}_{ij.} - \bar{y}_{i..} - \bar{y}_{.j.} + \bar{y}_{...}$	$s_e^2(a-1)(b-1) / abr$
$\sum_{j=1}^a h_j \alpha_j, \sum_{j=1}^a h_j = 0$	$\sum_{j=1}^a h_j \bar{y}_{.j.}$	$s_e^2 \sum_{j=1}^a h_j^2 / br$
$\sum_{i=1}^b h_i \beta_i, \sum_{i=1}^b h_i = 0$	$\sum_{i=1}^b h_i \bar{y}_{i..}$	$s_e^2 \sum_{i=1}^b h_i^2 / ar$
s_e^2	$\left(\sum e_{ijk}^2 \right) / (ab(r-1))$	

DOF of errors = $ab(r-1)$

Confidence Intervals for Effects

- Variance of processor effects

$$s_{\alpha_j} = s_e \sqrt{\frac{(a-1)}{abr}} = .0267 \sqrt{\frac{4-1}{4 \times 5 \times 3}} = .0060$$

- Error degrees of freedom = $ab(r-1) = 5 \times 4 \times 2 = 40$
—can use unit normal variate rather than t-variate since DOF large
- For 90% confidence level: $z_{.95} = 1.645$

$$\alpha_j \pm z_{.95} s_{\alpha_j}$$

for processor W

—example:

$$\alpha_1 \pm z_{.95} s_{\alpha_1} = -.2304 \pm (1.645)(.0060) = (-.2406, -.2203)$$

does not include 0: effect is significant

Confidence Intervals for Effects

parameter	mean effect	std deviation	confidence interval
Mu	3.9423	0.0035	(3.9366 , 3.9480)
processors			
W	-0.2304	0.0070	(-0.2419 , -0.2190)
X	-0.0202	0.0070	(-0.0317 , -0.0087)
Y	0.3603	0.0070	(0.3488 , 0.3717)
Z	-0.1096	0.0070	(-0.1211 , -0.0982)
workloads			
I	0.1520	0.0060	(0.1420 , 0.1619)
J	-0.2475	0.0060	(-0.2574 , -0.2376)
K	0.0047	0.0060	(-0.0052 , 0.0147)
L	-0.0599	0.0060	(-0.0698 , -0.0500)
M	0.1507	0.0060	(0.1408 , 0.1606)

pink cells are not significant

Confidence Intervals for Interactions

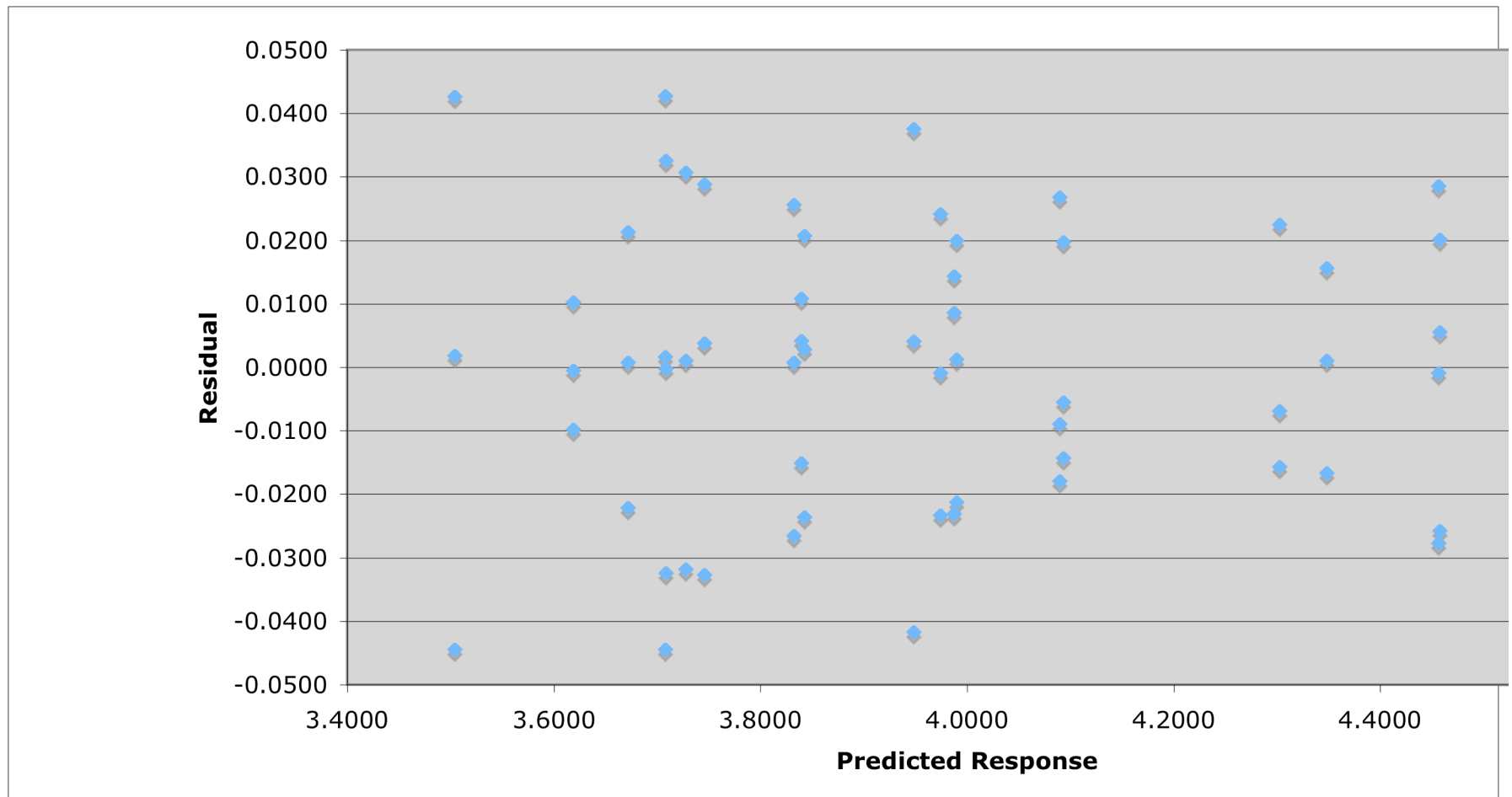
- 90% confidence interval for interaction effect

$$\gamma_{ij} \pm Z_{.95} S_{\gamma_{ij}} \quad S_{\gamma_{ij}} = s_e \sqrt{(a-1)(b-1)/abr}$$

Workload	W		X		Y		Z	
I	(-0.0411 ,	-0.0013)	(-0.0043 ,	0.0354)	(-0.0166 ,	0.0231)	(-0.0174 ,	0.0223)
J	(0.0200 ,	0.0598)	(0.0134 ,	0.0532)	(-0.1267 ,	-0.0870)	(0.0138 ,	0.0535)
K	(-0.0645 ,	-0.0248)	(0.0276 ,	0.0673)	(-0.0249 ,	0.0148)	(-0.0176 ,	0.0222)
L	(0.0366 ,	0.0763)	(-0.1366 ,	-0.0969)	(0.0855 ,	0.1252)	(-0.0649 ,	-0.0252)
M	(-0.0503 ,	-0.0106)	(0.0006 ,	0.0404)	(-0.0165 ,	0.0232)	(-0.0132 ,	0.0265)

—pink cells are not significant

Prediction Error for Code Size Study



Quantile-Quantile Plot for Code Size Study

