

Collective Actuation

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Background: Intel Lab at Carnegie Mellon





 Located on the 4th floor of the "Collaborative Innovation Center" (CIC) building



Background: DPR (Intel) & Claytronics (CMU)

- Our focus is on shape-changing ensembles
- Envision sub-millimeter modules, used in groups of 10⁴ to 10⁸ units

Long-term project goals:

- Scalable software architecture and tools for millions of cooperating agents
- Hardware design (concepts) suitable for integrated photolithographic + self-assembly manufacture





Video: CMU Entertainment Technology Center

Other Applications

• 3D Visualization & interface (medical, etc.)











 Product design, computer-assisted sculpting

 New forms of telepresence-based human-human communication







- Shape-shifting antennas
- Variable form-factor computing devices
- Malleable user interfaces
- 3D facsimile sampling and reproduction



Some Aspects of Shape Control

- Stretchable/shrinkable "lattices"
- Linear actuators, even with spherical modules
- Larger forces than those possible from a pair of modules alone
- ~Millions of cooperating modules
 - Must reduce overall control complexity
 - Need to deal with failures and variability locally
- Likely trade off spatial resolution (module size)
 vs. increase strength of each module's actuators



Mesoscale prototype catoms

- Cylindrical (\sim 5cm = 2 inch across)
- Electromagnetic actuators/latches





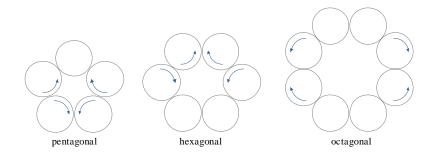
Electromagnetic Rolling Demo



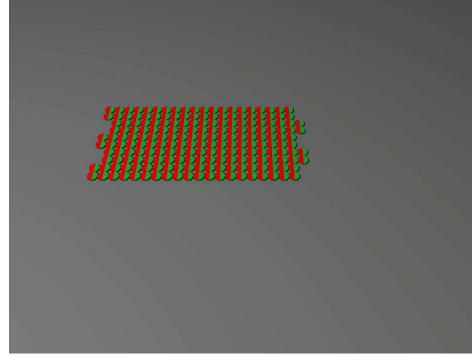


Physical Manipulation Cast as a Software Problem: "Collective Actuation"

Compose groups of catoms where the outside dimensions change via internal rolling









Related Work

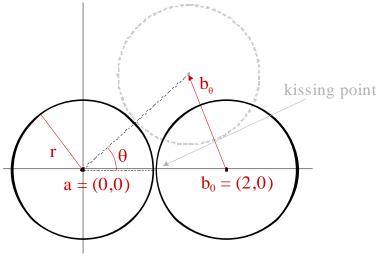
- Parallel Manipulators [Luntz97] [Böhringer]
- Atron chains [Christensen06]
- Rolling locomotion for chain-style MRRs [Atron, Polybot, Superbot]



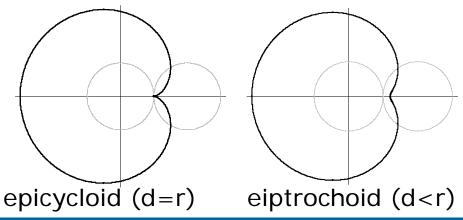
Kinematics of Module Rolling

 Treat one module as static, the other as moving

 Center of the moving module traces a circle centered on the static module

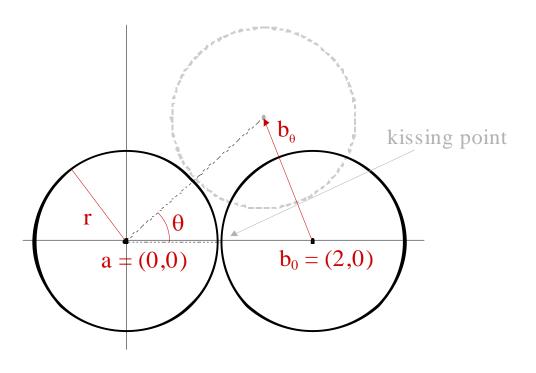


 Points outside the center of the moving module trace epitrochoids (or epicycloids for d=r)



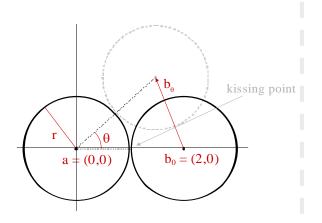


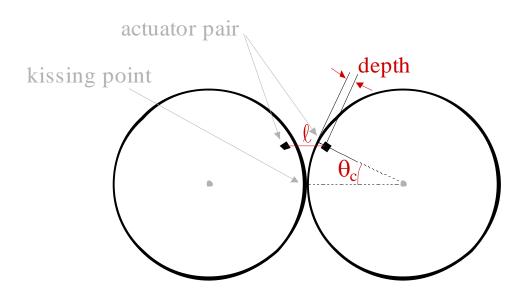
Motion model: Rolling circular modules





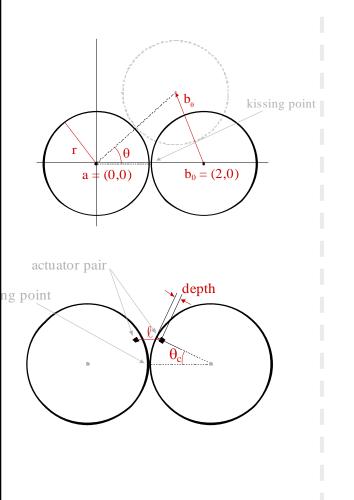
Actuator locations

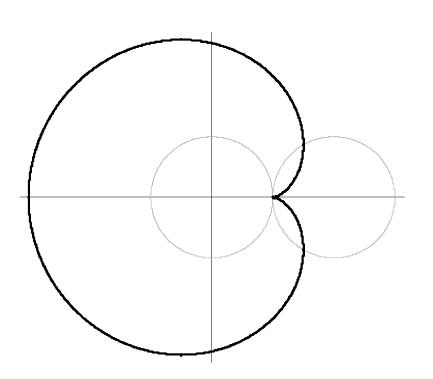






Path of one actuator relative to the other



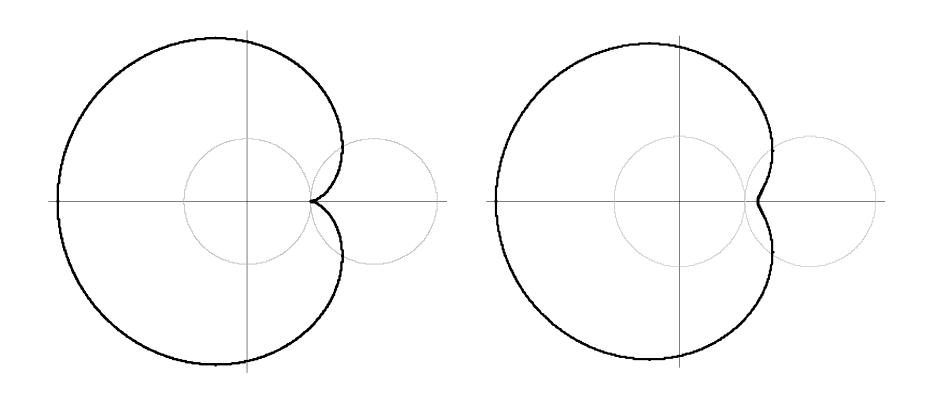




Epicycloid & Epitrochoid

(depth=0)

(depth>0)

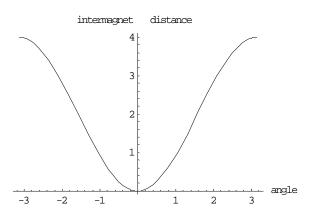


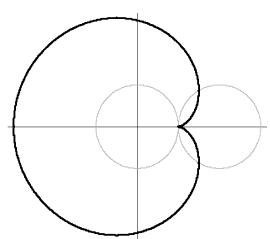


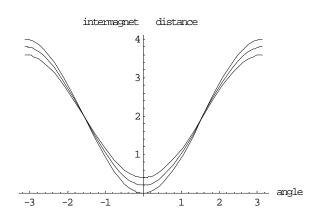
(act. depth=0)

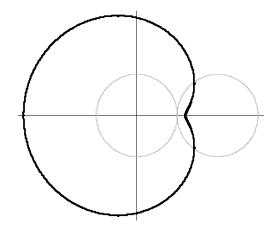
Epicycloid & Epitrochoid

(act. depth>0)





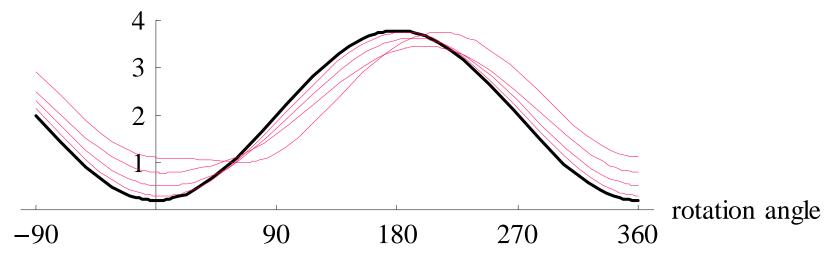






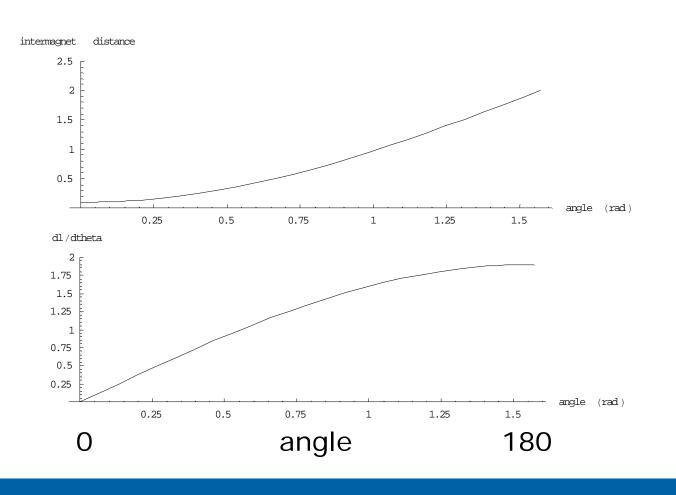
A sinusoidal approximation is close, even for out of phase actuators

distance between actuators





Based on the intercatom geometries, we get a varying "lever arm" (i.e., mechanical advantage)



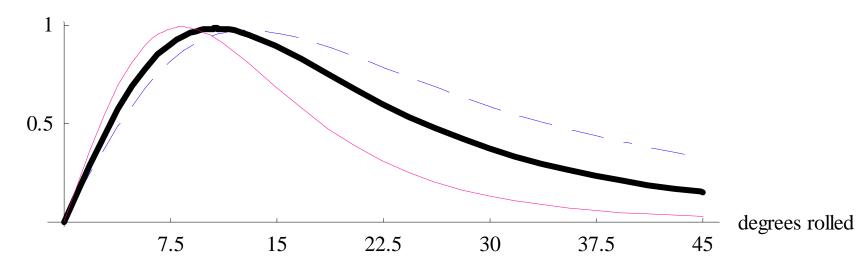
distance between actuators

mechanical advantage



Combining the effects of lever arm and force law (inverse square, etc.)

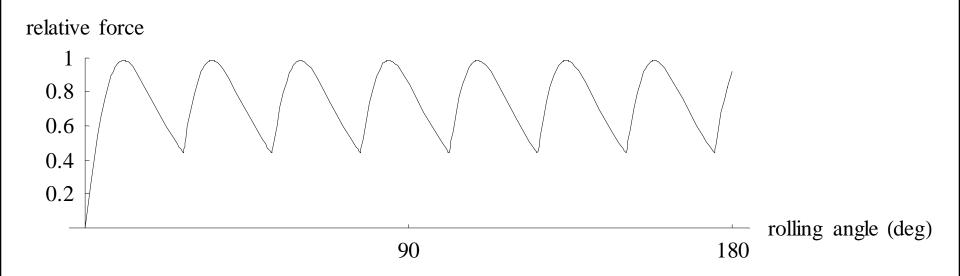
normalized force



red = inverse cube
black = inverse square
blue = inverse semilog



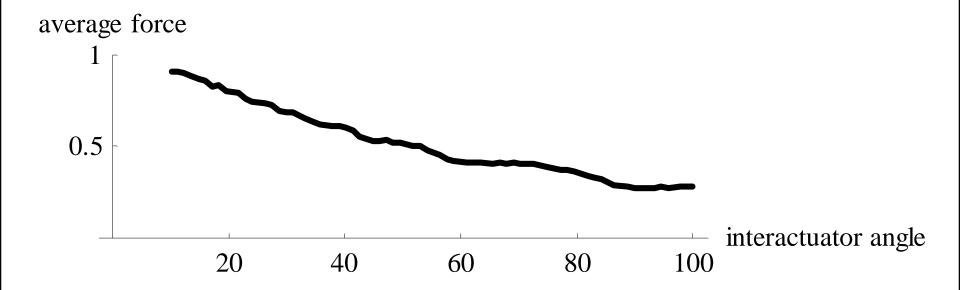
Composing multiple actuators



actuator spacing = 25° , d=5%, inverse square law, only one pair of actuators is active at any given time



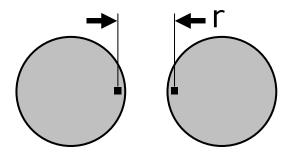
mean vs peak force over varying interactuator angles





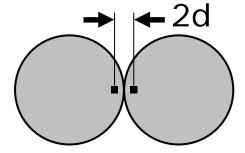
Quantifying actuator force in our unitless analysis

"unit" force



 f_{m}

max force



f_{max}



Math (see the paper for details)

$$b = \begin{bmatrix} 2r\cos\theta\\ 2r\sin\theta \end{bmatrix} \qquad \frac{db}{d\theta} = \begin{bmatrix} -2r\sin\theta\\ 2r\cos\theta \end{bmatrix}$$

$$\ell = \begin{bmatrix} (1-d)r - 2r\cos\phi + (1-d)r\cos 2\phi \\ -2r\sin\phi + (1-d)r\sin 2\phi \end{bmatrix} = \begin{bmatrix} -2r(\cos\phi)(1+(d-1)\cos\phi) \\ -2r(1+(d-1)\cos\phi)\sin\phi \end{bmatrix}$$

$$|\ell| = 2r + (2rd - 2r)\cos\phi$$

$$\frac{d|\ell|}{d\phi} = 2r(1-d)\sin\phi$$



$$\frac{db}{d|\ell|} = \frac{db}{d\theta} \cdot \frac{d\theta}{d|\ell|} = \begin{bmatrix} -2r\sin\theta \\ 2r\cos\theta \end{bmatrix} \cdot \frac{1}{2r(1-d)\sin(\theta_c - \theta)} = \frac{\csc(\theta_c - \theta)}{d-1} \begin{bmatrix} \sin\theta \\ -\cos\theta \end{bmatrix}$$

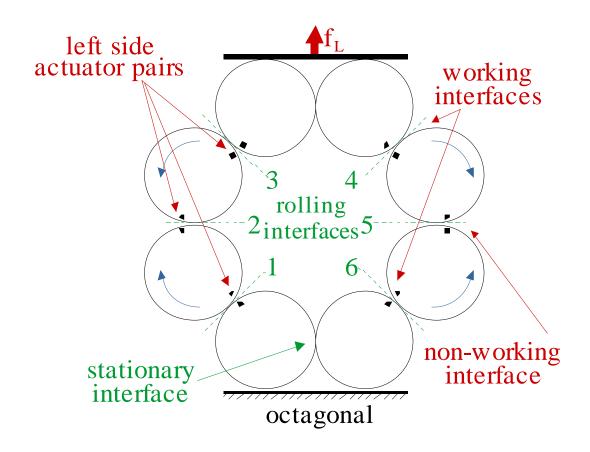


$$q = \frac{db}{d|\ell|} \ell^{\gamma} = \frac{\csc(\theta_c - \theta)(2r - (2r - 2d)\cos(\theta - \theta_c))^{\gamma}}{d - 1} \begin{bmatrix} \sin \theta \\ -\cos \theta \end{bmatrix}$$



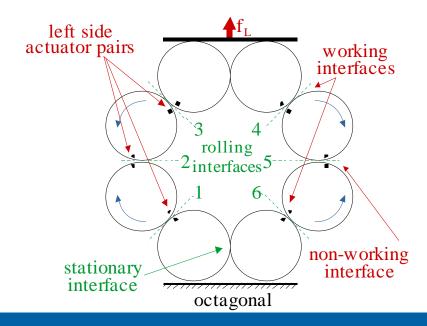
$$f_{L} = 2\left(\frac{3}{2}\right)\left(\frac{1}{q \bullet \begin{bmatrix} 0 \\ 1 \end{bmatrix}}\right) f_{m} = \frac{-3(d-1)\cos\theta}{\csc(\theta_{c}-\theta)(2r-(2r-2d)\cos(\theta-\theta_{c}))^{\gamma}} f_{m}$$





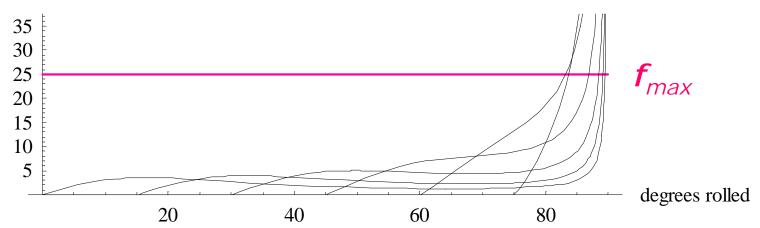


$$f_{L} = 2\left(\frac{3}{2}\right)\left(\frac{1}{q \bullet \begin{bmatrix}0\\1\end{bmatrix}}\right) f_{m} = \frac{-3(d-1)\cos\theta}{\csc(\theta_{c}-\theta)(2r-(2r-2d)\cos(\theta-\theta_{c}))^{\gamma}} f_{m}$$



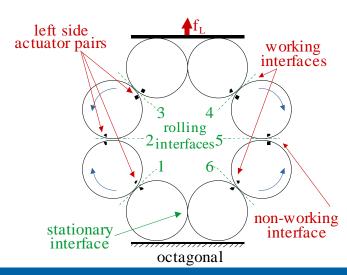


lifting force

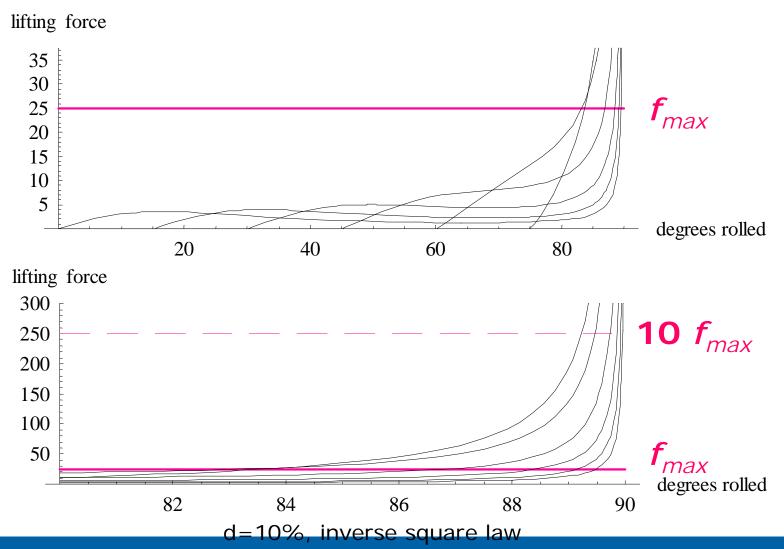


(d=10%, inverse square law)

$$f_{L} = 2\left(\frac{3}{2}\right)\left(\frac{1}{q \bullet \begin{bmatrix}0\\1\end{bmatrix}}\right) f_{m} = \frac{-3(d-1)\cos\theta}{\csc(\theta_{c} - \theta)(2r - (2r - 2d)\cos(\theta - \theta_{c}))^{\gamma}} f_{m}$$

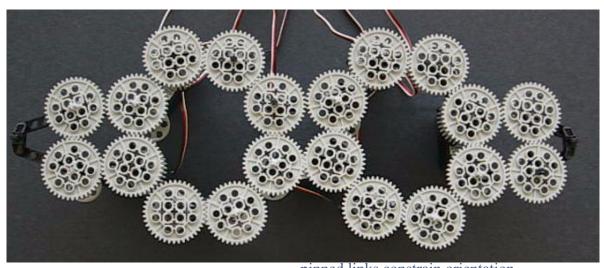


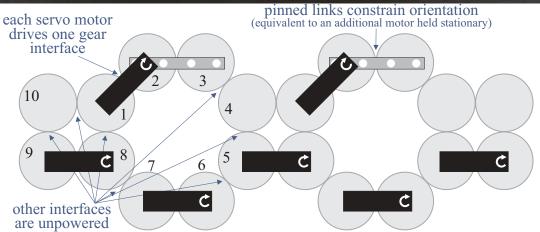






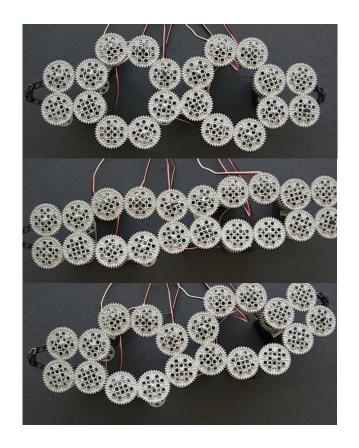
Experiment: Self-Articulating Structures



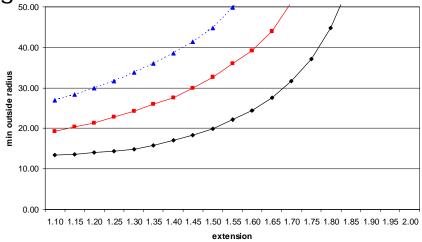




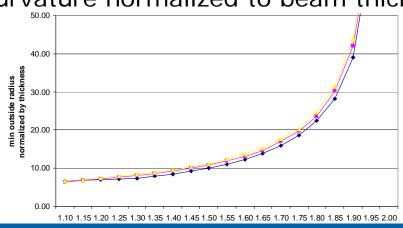
Experiment: Self-Articulating Structures



tightest curvature achieved vs extension

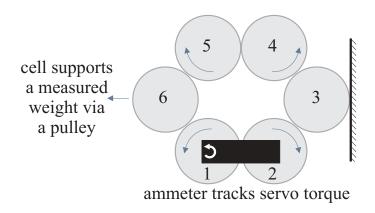


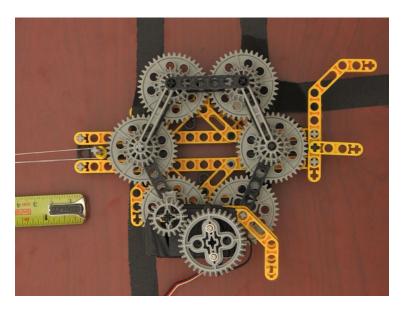
curvature normalized to beam thickness





Experiment: Force Test Cell





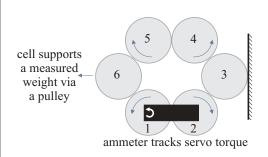


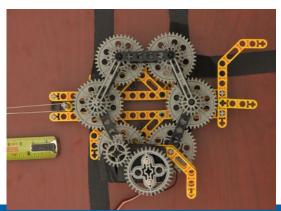
Experiment: Force Test Cell

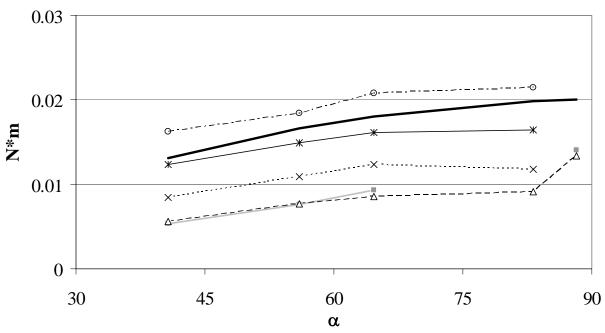




Experiment: Force Test Cell







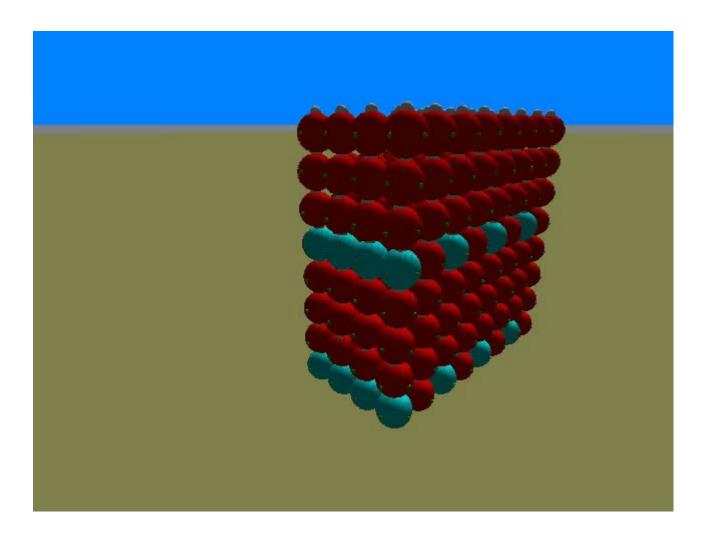


Pinned gears + Servos





3D Simulation





Control Complexity / Bandwidth Observations

- Reduced DOF: Collective Actuation cells offer a reduced degree-of-freedom means of commanding the structure
- Potential for Aggregation: Depending upon the shape, adjacent cells may be combined into single logical entities for control purposes
- Scalability: Arrays of cells can control large structures with control complexity proportional to the number of desired degrees of freedom in the shape



What works

- Kinematic Simulation: octohedral & hexahedral cells in 2D; octohedral in 3D
- Kinematic Prototypes: Pinned 2D cells using toothed gears & servos
- Force-at-distance Driven Prototypes: Magnetically-retained/driven 2D versions using permanent magnets (illustrate force curves around fixed operating points)



Selected Unsolved Problems

- Stability of rolling modules, particularly in 3D
- Hardware: Robustness of our current force-atdistance actuators is low – so far our electromagnet prototypes don't work sufficiently reliably to test this technique
- Distributed Control Algorithm (see future work by Ram Ravichandran)
- Dynamics
- Exploit nonuniform failure modes:
 It is possible to predict which bonds will break when a cell is overloaded use this property to strengthen cells or detect and respond to failures



